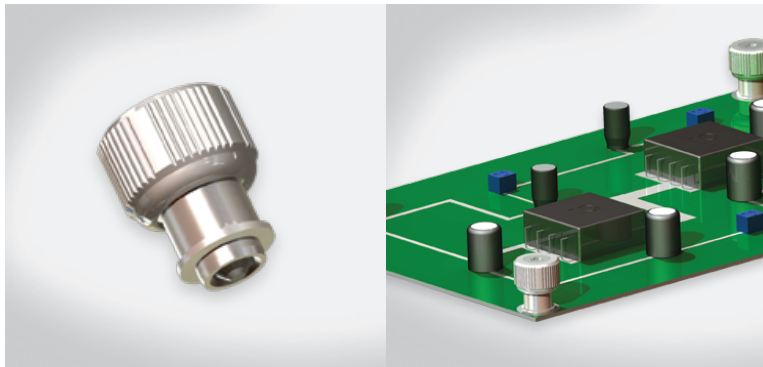


- SMT full automatic reflux welding process can increase production stability and production efficiency
- Welding for reinstallation can increase product reliability
- Reduce a damage risk of circuit caused during assembling
- Functional device which prevents thread damage caused by inflow of tin in SMT process

## 39 SERIES SMT STYLE patented.



### Material and Finish

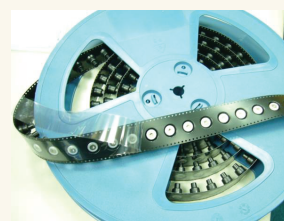
**Knob:**  
6000 Series aluminum, natural.

**Screw:**  
300 Series stainless steel.

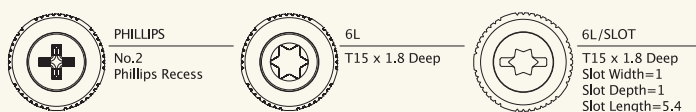
**Spring:**  
300 Series stainless steel.

**Ferrule:**  
Low carbon steel, tin finish.

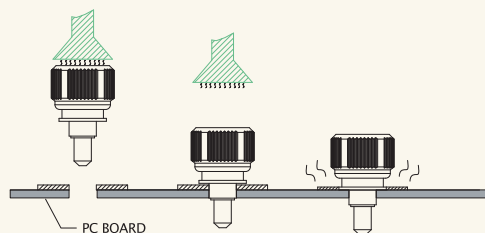
### Reel



### ■ Recess Style

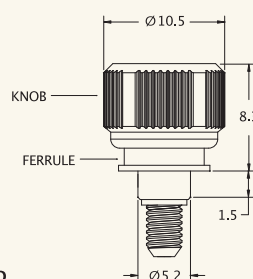


### ■ SMT Installation

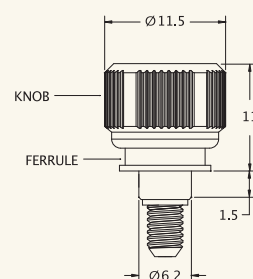


### ■ Installation Package

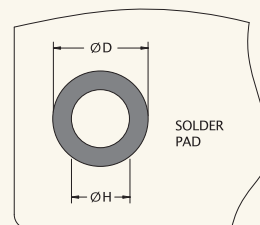
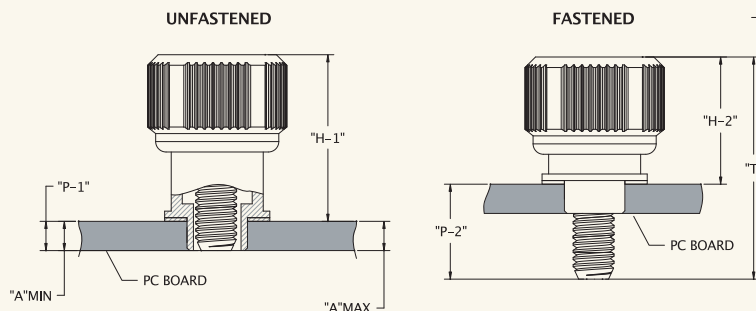
#### M3 PC-Board Style



#### 6-32 PC-Board Style



### ■ Knob Height and Screw Projection



### ■ M3 Thread Size

mm

INSTALLATION STYLE	OUTER PANEL DIMENSIONS		ØH HOLE SIZE IN PANEL +0.08	ØD MIN SOLDER PAD	KNOB HEIGHT		SCREW PROJECTION		TOTAL FLOAT	PART NUMBER		
	A MIN	A MAX			H-1	H-2	P-1	P-2		Phillips Recess	6L Recess	6L/Slot Recess
SMT	1.6	~	6.0	8.0	12.2	8.3	1.6	5.5	0.5	39-150-220	39-150-320	39-150-420
							3.2	7.1		39-150-230	39-150-330	39-150-430

### ■ 6-32 Thread Size

mm

INSTALLATION STYLE	OUTER PANEL DIMENSIONS		ØH HOLE SIZE IN PANEL +0.08	ØD MIN SOLDER PAD	KNOB HEIGHT		SCREW PROJECTION		TOTAL FLOAT	PART NUMBER		
	A MIN	A MAX			H-1	H-2	P-1	P-2		Phillips Recess	6L Recess	6L/Slot Recess
SMT	1.6	~	6.4	9.0	15.8	11.0	0.7	5.5	0.5	39-450-220	39-450-320	39-450-420
							2.2	7.0		39-450-230	39-450-330	39-450-430